

# VALUE ADD/BENEFITS

- Increased production/revenue
- Cost-effective
- Non-damaging to commonly used metal surfaces and seals
- High BaSO<sub>4</sub> dissolving capacity
- High rate of dissolution
- Concentrate options to reduce shipping costs
- Reduced mechanical remediation operation times
- Decreased decommissioning timelines and costs
- Dissolves strontium and calcium sulfates
- Distribution/manufacturing sites throughout the Americas

## **APPLICATIONS**

- Down-hole scaling issues
- Production well near wellbore damage from barite-based mud systems
- Heat exchangers and pipelines
- Processing and production treatments
- Industrial boiler systems
- Geothermal well scale treatments
- Separators, hydrocyclones, and degasser treatments
- Injection well treatments

ChemTreat cannot guarantee results.

dissolving high amounts of

Sulfate

formation damage, reducing

production, hosting bacteria,

fouling piping, tanks, and

of which greatly reduce

the profitability of your

equipment,

causes

barium sulfate scales.

Barium

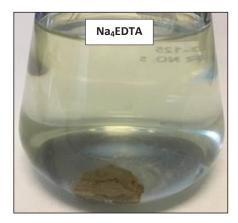
process

operations.





# Na<sub>4</sub>EDTA vs BSD-40: SULFATE SCALE TREATMENT: HIGH BARIUM CONTENT



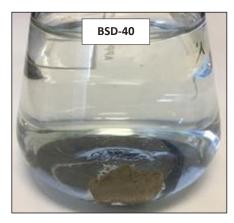


Figure 1: Scale samples before impact; Left: 20 wt% Na4EDTA Right: BSD-40

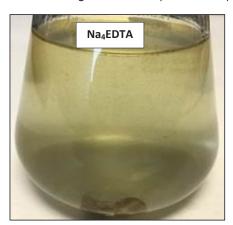




Figure 2: 75 min impact time with slight agitation; Left 20 wt% Na4EDTA, Right BSD-40

Elements in solids, XRF	Result %
Barium, Ba	37
Strontium, Sr	12
Calcium, Ca	2.6
Sulphur, S	16

Results are examples only. They are not guaranteed. Actual results may vary.

XRF analysis of above field scale sample main elements

### TOTAL SOLUBILITY BARIUM SULFATE

# COMPETITOR A COMPETITOR B 21 BSD-40 KG/M³

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# BARIUM SULFATE TEMPERATURE DEPENDENT DISSOLUTION OF 2.5 KG/M3

